<u>DAKOTAULTRASONICS</u>



MMX-7SPECIFICATIONS

Physical

Weight:

13.5 ounces (with batteries).

Size:

2.5 W x 6.5 H x 1.24 D inches (63.5 W x 165 H x 31.5 D mm).

Operating Temperature:

-14° to 140°F (-10° to 60°C).

Keyboard:

Membrane switch with twelve tactile keys.

Case:

Extruded aluminum body with nickel-plated aluminum end caps (gasket sealed).

Data Output:

Bi-directional RS232 serial port; Windows® PC interface software.

Display:

1/8in VGA grayscale display (240 x 160 pix-els); viewable area 2.4 x 1.8in (62 x 5.7mm); EL backlit (on/off/auto invert).

Ultrasonic Specifications

Measurement Modes:

Pulse-Echo (flaws, pits).

Echo-Echo (thru-paint).

Pulser:

Square wave pulser with adjustable pulse width (spike, thin, wide).

Receiver:

Manual or AGC gain control with 40dB range, depending on mode selected.

Timing:

20 MHz with ultra low power 10 bit digi-tizer.

Display

Display Views:

Large Digits: Standard thickness view; Digit Height: 0.400 in (10mm). **B-Scan:** Cross section view; display speed of 15 secs per screen.

Scan Bar: Thickness 6 readings per second; Viewable in B-Scan and Large Digit views.

Bar Graph: Indicates stability of

measure-ment.

Power Source

Three 1.5V alkaline or 1.2V NiCad AA cells.

Typically operates for 35 hours on alkaline and 10 hours on NiCad (charger not included).

Auto power off if idle 5

minutes. Battery status icon.

Measuring

Range:

Pulse-Echo Mode: (Pit & Flaw Detection) measures from 0.025 9.999 inches (0.63 to 254 millimeters).

Echo-Echo Mode: (Thru Paint & Coatings) measures from 0.050 to 4.0 inches (1.27 to 102 millimeters). Range will vary +/- depending on the thickness of coating.

Flaw Prove Up: Basic mode using

angle beam transducers.

Resolution: +/- .001 inches (0.01 mm).

Velocity Range:

.0492 to .3936 inches/ms 1250 to 9999 meters/sec

Single and Two point calibration option, or selection of basic material types.

Units: English & Metric

Transducer

Transducer Types:

Dual Element (1 to 10 MHz).

Single Element (1 to 10 MHz) - converter cable required.

Locking quick disconnect LEMO "00" con-nectors.

Standard 4 foot cable.

Custom transducers and cable lengths available for special applications.

Memory

Data Structure:

Grid (alpha numeric)

Cell contents:

12,000 readings, B Scan image & gauge set-tings for every reading.

OBSTRUCT to

indicate inaccessible loca-tions.

Memory: 16 megabit non-volatile ram.

Features:

Setups:

64 custom user-definable setups; Factory setups can also be edited by the user.

Gates:

Single gate in pulse-echo mode, or single gate with holdoff in echo-echo mode; Adjustable threshold.

Selectable Transducers:

Selectable transducer types with builtin dual path error correction for improved linearity.

Alarm Mode:

Set Hi and Lo tolerances with audible beeper and visual LEDs.

Fast-Scan Mode:

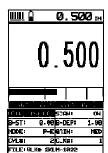
Takes 32 readings per second and displays the minimum reading found when the transducer is removed.

Certification

Factory calibration traceable to NIST & MIL-STD-45662A.

Warranty

2 year limited





Digits View

B-Scan View



Distributed By



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