



# Digital Ultrasonic Flaw Detector Leeb522

## **Function & Feature:**

- With high-precise positioning, it meets requirements of close and distant detection;
- Small blind near-field allows the detection of small diameter, thin-walled tube;
- Automatic calibration: with one-button automatic calibration, convenient operation, automatically testing the "zero", "K value", "forward" of the probe and "speed of sound" of the materials;
- Auto-display the location of flaw echo (depth d, level p, distance s, amplitude, equivalent dB,  $\phi$  aperture value);
- Free switch to three kinds of standards (depth d, level p, distance s);
- Auto-gain, return envelope, peak memory function improves detection efficiency;
- $\phi$  value calculation: forging straight probe testing, identifying the highest wave of defects, automatic conversing  $\phi$  aperture value and calculating the large flat;
- 100 independent testing channels (expandable), you can freely enter and store any industrial testing standard, do field detection without test block;
- Freely store and playback 500 A-scan wave forms and data;
- DAC and AVG are automatically formed, without restriction of sub-sampling points, and can be corrected and compensated.
- 13 built-in testing standards can be used;
- You can freely enter any industrial standards;
- The width and intensity of launch pulse are adjustable;
- It can connect to the computer, realizing data management, and exporting inspection reports of Excel format with A4 paper ;
- With the durable shell, oil-proof, water-proof and dust-proof;
- 26 million colors ultra-bright display, adjustable brightness, suitable for both intense and low light working environment;
- Battery with a good performance of safety and environment-friendly, can work for 10 hours.
- Time records: track and store records of testing date, time;
- With power outage protection, stored data will not be lost;
- Testing parameters can be automatically tested or preset;
- With digital suppression, no effects for the gain and linearity;
- Gain Compensation: Correcting dB attenuation caused by surface roughness, surface curvature, distant-testing of thick piece and other factors;
- Two input methods: Angle and K values
- Echo frequency analysis
- Power indicator
- Strobe Audible and visual alarm
- DAC Audible and visual alarm
- Screen lock and unlock
- Clock display

## **Application Fields**

Widely used in boilers, pressure vessels, aerospace, power, petroleum, chemical, marine, military, petroleum pipeline, ship-manufacturing, automobile, machinery manufacturing, metallurgy, metal processing, steel structure, railway transportation, nuclear power, and relevant departments in colleges and universities.

## Technical Specification

Model	<b>Leeb522</b>
Scanning Range	0-10000mm
Velocity range	100-20000 (m/s)
Horizontal linearity error	≤0.2%
Dynamic Range	≥65dB
Gain range	130dB
Frequency range	0.5-20MHz
Storage capacity	300
The number of channels	500
Φ value calculation	√
Peak Memory	√
B-scan	√
DAC	√
AVG	√
TCG	√
Auto Calibration (1A)	√
Auto Calibration (two holes)	√
6dB DAC	√
Built-in standard	√
Detection Video	Unlimited time
U Disk Connection	√
PC Software	√
Online Upgrade	√
Surface Curvature correction	√
Ball rate measurement	√
DGS curve	×
Testing Standards	√
AWS	×
Pulse Amplitude	√
Pulse Width	√
Transmission Frequency	√
Gate Alarm	√
DAC Alarm	√
Working Hours	13 Hours
Probe Outlet	BNC
Display	LED
Standard Delivery	Main Unit、 Straight probe、 Angle probe、 Power adapter、 BNC cables、 PC software

### **Russell Technologies India Pvt. Ltd.**

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